

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.11.11 Job No.: ADR Yes/No: Y ADR Date: 08.11.11 ECN #: 08- 583
 Product No.: D058-676 Created By: PHA Approved By: WJD
 Product Name: Crosstubes Checked By: IP General Manager Approval:

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	/	DQA / QA Coord	N		
Production Engineering Coord	Y	DD/EC		QC Coordinator	Y	JM	
Production Document Control	Y	JLD		Marketing	Y	SW	
Customer Technical Support	Y	DSTOW		Customer Order Processing	N		

Reason for Change:
 Use Magnobond 6398 on crosstube supports. DSI 9425 indicates the change to the customer.

Documents Affected:
 Release: D058-676-141/-241 Rev B, DSI 9425 Rev A

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	PH		
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.11.13
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9425 Rev A to blue file	08.11.13
10	Update Controlled PDF Files	Y	KJ		08.11.13
11	Update Master Document List (MDL)	Y	PH/RF		
12	Update Document Record (DR)	Y	KJ	676 Rev. C	08.11.13
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ	DSI 9425-0117	
16	Update / Verify ARC Database	Y	KJ		
17	Create / Update Change Record Form	Y	KJ	D058-676-101/-201 now at CHG 002, DSI at CHG 001	08.11.13
18	Create / Update PPP's	Y	KJ	See above	08.11.13
19	Update Document Control Database / Laminated Dwgs	Y	KJ	AS REQUIRED	N/A
20	Update Grey Project Binder	Y	KJ	ADR - SENT TO RF/DS FOR SIGNING	
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.11.13
22					
23					

Description / Action:
 - Parts have been added/removed see drawings
 D058-676-101 (2 IN STOCK, 1 IN PROD, B 41398)
 D058-676-201 (2 IN STOCK, 2 IN PROD, B 41399, 41400)
 43714 + 43715
 W 08.11.24

ECN Verified & Complete: _____ Date: _____

L Lacelle

From: Peter Hum [phum@dartaero.com]
Sent: November 21, 2008 3:50 PM
To: 'L Lacelle'; 'Mike Petsche'; 'Kim Johnston'
Cc: 'Alan Stocker'
Subject: RE: ecn's not sure

The ones in Hong Kong are OK as is.....I will update the ECN to indicate this.....Kim please remind me

Yes we can rework the CHG 001's here, remove the abrasion strips and magnobond the supports on

Peter

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Friday, November 21, 2008 1:44 PM
To: 'Peter Hum'; 'Mike Petsche'; 'Kim Johnston'
Cc: 'Alan Stocker'
Subject: RE: ecn's not sure

WRONG...

We have one fwd B/N 35532 at chg001, and one aft B/N 35535 at chg001. We also have 1 each in Hong Kong...I can rework the chg001's here...???

From: Peter Hum [mailto:phum@dartaero.com]
Sent: November 20, 2008 1:59 PM
To: 'L Lacelle'; 'Mike Petsche'; 'Kim Johnston'
Cc: 'Alan Stocker'
Subject: RE: ecn's not sure

ECN 08-563,

The last batch of OH-58 crosstubes have already been re-worked I.A.W. the DSI, this was done when the parts were "in progress". These kits need the DSI added to the paperwork. These should be at CHG 002

I don't think we have any in stock to rework anyways

In other words, all the OH-58 crosstubes here should already be at CHG 002 and should have the DSI in the paperwork

Peter

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Thursday, November 20, 2008 1:37 PM
To: 'Mike Petsche'; 'Kim Johnston'
Cc: 'Peter Hum'; 'Alan Stocker'
Subject: ecn's not sure



Hi,

24/11/2008

I have ECN 08-563, and am not sure if I'm suppose to remove these OH58 crosstubes to rework or just add paperwork, can someone confirm?
Also, ECN 08-561 – is there a new drwg out for the supports ? How long will this take?

Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP 583

Date: 08.11.11	Job No.:	ADR Yes/No: Y	ADR Date: 08.11.11	ECN #: 08- 563
Product No.: D058-676		Created By: <i>IP</i>	Approved By: <i>IP</i>	
Product Name: Crosstubes		Checked By: <i>IP</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	DD/EC	
Production Document Control	Y	JLD	
Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	
Marketing	Y	SW	
Customer Order Processing	N		

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Documents Affected:
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02891-1

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22					
23					

Description / Action:
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35532 CHG 002
D058-676-101 (2 IN STOCK, 1 IN PROD, B 41398)
35535 CHG 001
D058-676-201 (2 IN STOCK, 2 IN PROD, B 41399, 41400)

-101 35530 hangk	-201 35533 hangk	-101 35532 41398 Main	-201 35535 41399 41400
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43714 43715
JD 08.11.20

ECN Verified & Complete: _____ Date: _____